

ABSTRACT OF THE DISCLOSURE

A metal separator 10 for a fuel cell is configured such that, after forming through-holes 11b and 12b on a first separator member 11 and a second separator member 12, rising wall sections 11c and 12c are provided so as to be spaced apart from formed sections 11a and 12a for introducing a gas by a predetermined distance L, the rising wall section 11c of the first separator member 11 is fittingly inserted into the rising wall section 12c of the second separator member 12 for performing a positional alignment therebween, and then, the rising wall sections 11c and 12c are folded to be caulked, whereby the first separator member 11 and the second separator member 12 are bonded to each other. A positional alignment between the first separator member 11 and the second separator member 12 become facilitative.